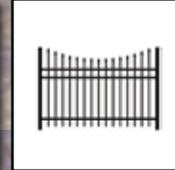


**3000 RESIDENTIAL • 4000 COMMERCIAL • 5000 INDUSTRIAL
ALUMINUM FENCE SYSTEMS
• LIFETIME LIMITED WARRANTY* •**



3000 SERIES

- LIFETIME LIMITED WARRANTY* -

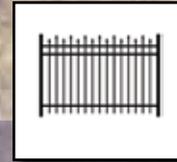


MODEL 3131

3 RAIL - WITH SPEARS

Heights: 36", 42", 48" & 60"

Length: 6' Sections

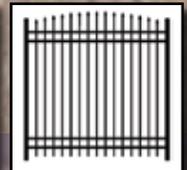


MODEL 3132

3 RAIL - WITH ALTERNATE SPEARS

Heights: 36", 42", 48" & 60"

Length: 6' Sections



MODEL 3141

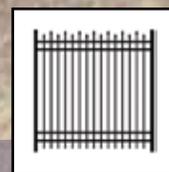
4 RAIL - WITH SPEARS

Height: 72"

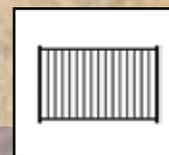
Length: 6' Sections

* 30-Year for Government, Municipalities and Corporations

RESIDENTIAL ALUMINUM FENCE SYSTEM

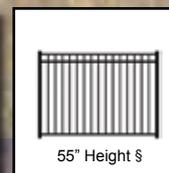
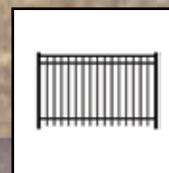


MODEL 3142
 4 RAIL - WITH ALTERNATE SPEARS
 Height: 72"
 Length: 6' Sections



MODEL 3220[§]
 2 RAIL - FLAT TOP
 Height: 48"[§]
 Length: 6' Sections

[§] Meets National Pool Code Requirements for Height and Spacing. Check Local Pool Code Requirements.



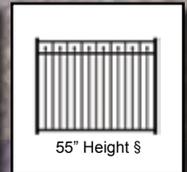
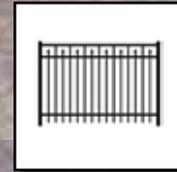
MODEL 3230
 3 RAIL - FLAT TOP
 Heights: 36", 42", 48", 55"[§] & 60"
 Length: 6' Sections

[§] Meets National Pool Code Requirements for Height and Spacing. Check Local Pool Code Requirements.



3000 SERIES

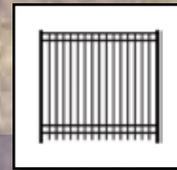
- LIFETIME LIMITED WARRANTY* -



MODEL 3233

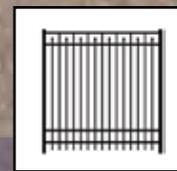
3 RAIL - FLAT TOP WITH ALTERNATE SPEARS
 Heights: 36", 42", 48", 55"[§] & 60"
 Length: 6' Sections

[§] Meets National Pool Code Requirements for Height and Spacing. Check Local Pool Code Requirements.



MODEL 3240

4 RAIL - FLAT TOP
 Height: 72"
 Length: 6' Sections



MODEL 3243

4 RAIL - FLAT TOP WITH SPEARS
 Height: 72"
 Length: 6' Sections

* 30-Year for Government, Municipalities and Corporations

RESIDENTIAL ALUMINUM FENCE SYSTEM

- 3000 SERIES - FEATURES & BENEFITS

- Screwless Panels - No Screws
Hidden Picket Fasteners (Patent #US 7,152,849 B2)
Notched Rails
- Standard Sections... Rack 20" in 6'
Double Punched Sections Optional
- Verified AAMA 2604-05 Compliant
Powder Coated Aluminum Fence
Posts: 6063-T6; Rails: 6063-T6;
Pickets: 6063-T52
- Gates - All Rails & Pickets Welded

- Assembled Sections for Quick Installation
- Finials: Spear (Standard); Quad & Triad (Optional)
- 9 Fence Models, 6 Heights & 2 Standard Colors
- Lifetime Limited Warranty*
 - All Regis 3000 Series Sections (Over 48" High) are Stored in Our Fence-Stacker Storage System
 - Every Fence-Stacker Unit is a Fully Enclosed Six-sided Crate with Each Vertical Section in a Plastic Sleeve.
 - Safe Shipping • Convenient Storage • Easy Access



- 3000 SERIES ACCESSORIES -



FINIALS
Quad (optional) Triad (optional) Spear (standard)



POST CAPS
Flat (standard) Ball (optional)



SWIVEL RAIL MOUNT



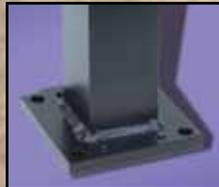
WALL RAIL MOUNT



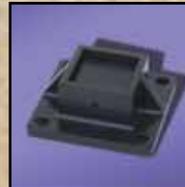
RAIL
Notched



RING KIT
(optional)



WELDED PLATE OPTION



ALUMINUM POST MOUNT



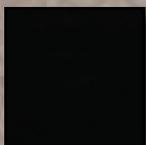
POST FLAIR



SHORT PICKET OPTION

STANDARD COLORS

AAMA 2604



DS1 101
Satin Black



DS1 106
Black Fine Texture



DS1 103
Metallic Bronze



DS1 107
Metallic Bronze
Fine Texture



DS1 111
Evergreen



DS1 104
Gloss Beige



DS1 102
Gloss White



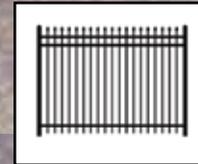
DS1 110
Gold (optional)

Colors shown are a close representation of the true color. Please consult actual samples for accurate powder coating colors.



4000 SERIES

- LIFETIME LIMITED WARRANTY* -

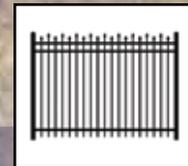


MODEL 4131

3 RAIL - WITH SPEARS

Heights: 48", 60" & 72"

Length: 8' Sections

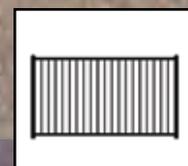


MODEL 4132

3 RAIL - WITH ALTERNATE SPEARS

Heights: 48", 60" & 72"

Length: 8' Sections



MODEL 4220

2 RAIL - FLAT TOP

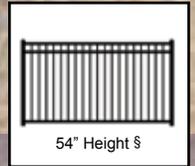
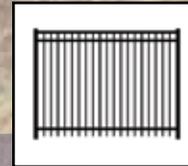
Heights: 48 $\frac{1}{2}$ "[§] & 54"[§]

Length: 8' Sections

[§] Meets National Pool Code Requirements for Height and Spacing. Check Local Pool Code Requirements.

COMMERCIAL ALUMINUM FENCE SYSTEM

MODEL 4230 POOL (54" Height §)



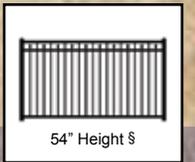
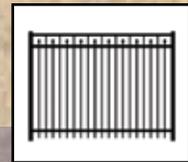
MODEL 4230

3 RAIL - FLAT TOP

Heights: 48", 54"§, 60" & 72"

Length: 8' Sections

§ Meets National Pool Code Requirements for Height and Spacing. Check Local Pool Code Requirements.



MODEL 4233

3 RAIL - FLAT TOP WITH ALTERNATE SPEARS

Heights: 48", 54"§, 60" & 72"

Length: 8' Sections

§ Meets National Pool Code Requirements for Height and Spacing. Check Local Pool Code Requirements.

- ROUTED RAIL SYSTEM -



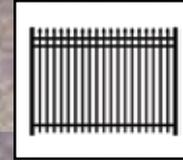
- BRACKETED RAIL SYSTEM -





5000 SERIES

- LIFETIME LIMITED WARRANTY* -

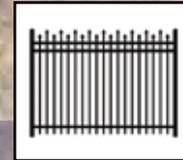


MODEL 5131

3 RAIL - WITH SPEARS

Heights: 48", 54", 60" & 72"

Length: 8' Sections

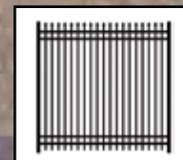


MODEL 5132

3 RAIL - WITH ALTERNATE SPEARS

Heights: 48", 54", 60" & 72"

Length: 8' Sections



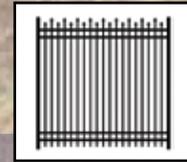
MODEL 5141

4 RAIL - WITH SPEARS

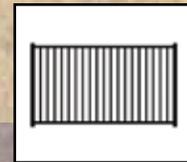
Heights: 84" & 96"

Length: 8' Sections

INDUSTRIAL ALUMINUM FENCE SYSTEM

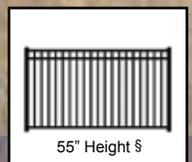
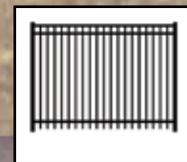


MODEL 5142
 4 RAIL - WITH ALTERNATE SPEARS
 Heights: 84" & 96"
 Length: 8' Sections



MODEL 5220[§]
 2 RAIL - WITH FLAT TOP
 Height: 54"[§]
 Length: 8' Sections

[§] Meets National Pool Code Requirements for Height and Spacing. Check Local Pool Code Requirements.



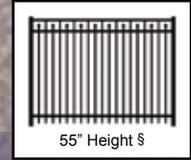
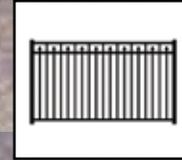
MODEL 5230
 3 RAIL - FLAT TOP
 Heights: 48", 55"[§], 60" & 72"
 Length: 8' Sections

[§] Meets National Pool Code Requirements for Height and Spacing. Check Local Pool Code Requirements.



5000 SERIES

- LIFETIME LIMITED WARRANTY* -



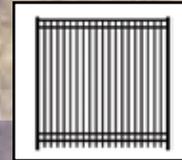
MODEL 5233

3 RAIL - FLAT TOP WITH ALTERNATE SPEARS

Heights: 48", 55"§, 60" & 72"

Length: 8' Sections

§ Meets National Pool Code Requirements for Height and Spacing. Check Local Pool Code Requirements.

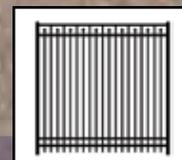


MODEL 5240

4 RAIL - WITH FLAT TOP

Heights: 84" & 96"

Length: 8' Sections



MODEL 5243

4 RAIL - FLAT TOP WITH ALTERNATE SPEARS

Heights: 84" & 96"

Length: 8' Sections



- WALK GATE SPECIFICATIONS - MATCHING GATE SYSTEM



U-FRAME GATE



POOL GATE

Regis Gates use Non-corrosive Hardware.
Refer to Regis Entry Gates Brochure
for Larger Models.

- 3000 SERIES -

Gate Heights: 36", 42", 48", 60", 72"
Gate Widths: 36", 42", 48", 60", 72"
Top & Mid Rails: 1 1/8" (.100") w x 1" (.100") h
Bottom Rail: 1 1/2" w x 3" h (.125")
Side Rails: 1 1/2" x 1 1/2" (.125")
Pickets: 5/8" x 5/8" (.045")
Picket Spacing: Less than 4" (Divided Evenly to Reach Equal End Spacing)
Gate Options: Single Arch,
Continuous Arch (for Double Gates),
Designer Arch (for Double Gates over 6' Wide)

Gate Heights: 3220 - 48"; 3233 - 55"
Gate Widths: 36", 42", 48", 60", 72"*
Gate Rails: 1 1/8" (.125") w x 1" (.170") h
Side Rails: 1 1/2" x 1 1/2" (.125")
Pickets: 5/8" x 5/8" (.045")
Picket Spacing: Less than 4" (Divided Evenly to Reach Equal End Spacing)
Gate Options: Single Arch,
Continuous Arch (for Double Gates),
Designer Arch (for Double Gates over 6' Wide)

* Includes Bracing on Corners.



Gate Posts
6" 4" 2"

- 4000 SERIES -

Gate Heights: 48", 60", 72"
Gate Widths: 36", 42", 48", 60", 72"
Top & Mid Rails: 1 1/4" (.070") w x 1 1/2" (.110") h
Bottom Rail: 1 1/2" w x 3" h (.125")
Side Rails: 1 1/2" x 1 1/2" (.125")
Pickets: 3/4" x 3/4" (.053")
Picket Spacing: Less than 4" (Divided Evenly to Reach Equal End Spacing)
Gate Options: Single Arch,
Continuous Arch (for Double Gates),
Designer Arch (for Double Gates over 6' Wide)

Gate Heights: 4220 - 48 1/2"
4230 - 54"; 4233 - 54"
Gate Widths: 36", 42", 48", 60", 72"*
Rails: 1 1/4" (.070") w x 1 1/2" (.110") h
Side Rails: 1 1/2" x 1 1/2" (.125")
Pickets: 3/4" x 3/4" (.053")
Picket Spacing: Less than 4" (Divided Evenly to Reach Equal End Spacing)
Gate Options: Single Arch,
Continuous Arch (for Double Gates),
Designer Arch (for Double Gates over 6' Wide)

* Includes Bracing on Corners.



Gate Posts
6" 4" 2 1/2"

- 5000 SERIES -

Gate Heights: 48", 54", 60", 72"
Gate Widths: 36", 42", 48", 60", 72"
Top & Mid Rails: 1 1/2" (.100") w x 1 1/2" (.100") h
Bottom Rail: 1 1/2" w x 3" h (.125")
Side Rails: 1 1/2" x 1 1/2" (.125")
Pickets: 1" x 1" (.062")
Picket Spacing: Less than 4" (Divided Evenly to Reach Equal End Spacing)
Gate Options: Single Arch,
Continuous Arch (for Double Gates),
Designer Arch (for Double Gates over 6' Wide)

Gate Heights: 5230 - 55"; 5233 - 55"
Gate Widths: 36", 42", 48", 60", 72"*
Rails: 1 1/2" (.100") w x 1 1/2" (.100") h
Side Rails: 1 1/2" x 1 1/2" (.125")
Pickets: 1" x 1" (.062")
Picket Spacing: Less than 4" (Divided Evenly to Reach Equal End Spacing)
Gate Options: Single Arch,
Continuous Arch (for Double Gates),
Designer Arch (for Double Gates over 6' Wide)

* Includes Bracing on Corners.



Gate Posts
6" 4" 2 1/2"



4000 & 5000

F - 6063-T6: Posts & Rails; 6063-T52: Pickets.
B - Higher Quality Aluminum... A Great Value.

F - Custom Blended Super Durable Polyester TGIC Powder Coating.
B - Verified AAMA 2604-05 Compliance.

F - Verified AAMA 2604-05 Compliance.
B - Premium Architectural Grade Durability.

F - Custom Colors Available.
B - Unlimited Color Choices.

F - Hidden E-Clip Picket Fastener. (Patent #US 7,152,849 B2)
B - No Unsightly Screws!

F - Spear, Quad or Triad Finials.
B - Decorative Choices.

F - Assembled Sections.
B - Saves Time... for Easier Installation.

F - Secure Factory Packaging.
B - Eliminate Freight Damage.

F - Lifetime Limited Warranty.
B - Peace of Mind... Lasts for Decades.

F - Matching Gates with Hardware.
B - Esthetically Pleasing... Easy to Adjust... Can Be Securely Locked.

4000 SERIES

- Standard (Bracketed) Sections - Rack 8" in 8'
- Standard (Routed) Sections - Rack 18" in 8'
- 5 Fence Models, 5 Heights, 7 Standard Colors
- Gates - All Rails & Pickets are Welded

5000 SERIES

- Standard Sections - Rack 12" in 8'
- 9 Fence Models, 7 Heights, 7 Standard Colors
- Gates - All Rails & Pickets are Welded



Quad (optional) Triad (optional) Spear (standard)



Quad (optional) Triad (optional) Spear (standard)

4000 FINIALS

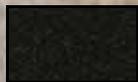
5000 FINIALS

STANDARD COLORS

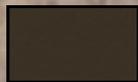
AAMA 2604



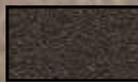
DSI 101 Satin Black



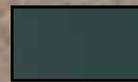
DSI 106 Black Fine Texture



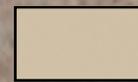
DSI 103 Metallic Bronze



DSI 107 Metallic Bronze Fine Texture



DSI 111 Evergreen



DSI 104 Gloss Beige



DSI 102 Gloss White



DSI 110 (Optional) Gold Accent or Gold Accent Fine Texture

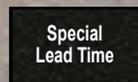
Note: Color Upgrade available from AAMA 2604 to AAMA 2605.

UPGRADE COLORS

AAMA 2605



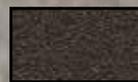
DSI 501 (Optional) Satin Black



DSI 506 (Optional) Black Fine Texture



DSI 503 (Optional) Metallic Bronze



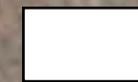
DSI 507 (Optional) Metallic Bronze Fine Texture



DSI 511 (Optional) Evergreen



DSI 504 (Optional) Gloss Beige



DSI 502 (Optional) Gloss White



DSI 510 (Optional) Gold Accent or Gold Accent Fine Texture

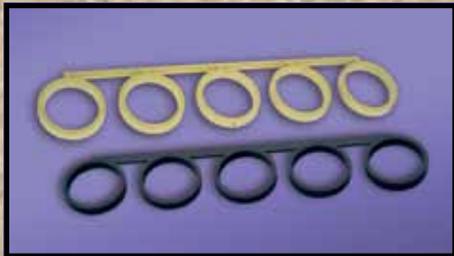
Colors shown are a close representation of the true color. Please consult actual samples for accurate powder coating colors.

FEATURES, BENEFITS AND ACCESSORIES



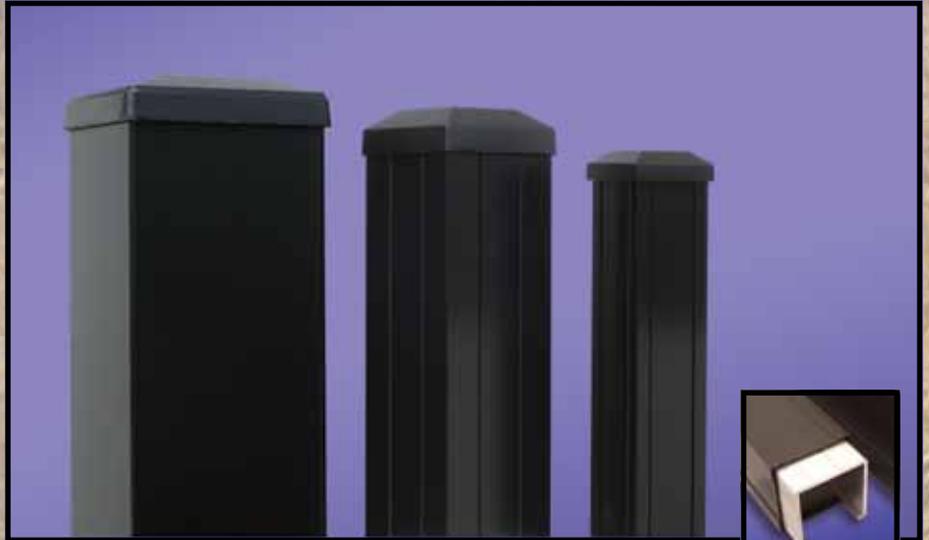
POST CAPS

Flat (standard) Ball (optional)



RING KIT

(Optional)



DESIGNER POSTS

6" x 6"

4" x 4"

2 1/2" x 2 1/2"

Aluminum
Insert



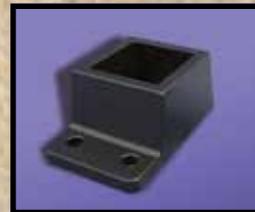
HIDDEN SCREW RAIL MOUNT
4000 Series



SWIVEL RAIL MOUNT
4000 Series



SWIVEL RAIL MOUNT
5000 Series



WALL RAIL MOUNT
5000 Series



HIDDEN E-CLIP FASTENERS
4000 5000
(Patent #US 7,152,849 B2)

- CUSTOM FENCE-STACKER STORAGE SYSTEM -

Simply slide out each individual section as needed. The remaining sections stay secure and protected.



Each fence section is individually wrapped for protection during shipment.



All Fence-Stacker Units are built with wood frames and corner gussets for strength.



All Fence-Stacker Units are shrink wrapped for protection from the weather.

- All Regis 4000 Series sections are stored in our custom Fence-Stacker Storage Units with support rails for easy access.
- All Regis 5000 Series sections are stored on pallets.
- Custom built shipping units designed for specific Regis models and spacers are used to prevent shifting during shipment.

- Every Fence-Stacker Unit is a fully enclosed six-sided crate.
- Safe Shipping
- Convenient Storage
- Easy Access



STATE OF THE ART

ALUMINUM
ENTERS THE SYSTEM

HEATED
ALKALINE CLEANER

• CLEAN •
CITY WATER RINSE

• CLEANER •
REVERSE
OSMOSIS WATER RINSE

• CLEANEST •
PURE REVERSE
OSMOSIS WATER RINSE



STEP #1: Our raw premium grade aluminum is inspected to be free of blemishes and is not exposed to the outdoor elements.



The next four stages consist of a:

- STEP #3:** (CLEAN) City water rinse,
- STEP #4:** (CLEANER) Recycling reverse osmosis water rinse,
- STEP #5:** (CLEANEST) Pure reverse osmosis water rinse.
- STEP #6:** Titanium and zirconium conversion coating with fluoride.
- STEP #7:** (CLEANEST) Pure reverse osmosis water rinse.



STEP #2: Product enters heated alkaline cleaner stage to remove extrusion and fabrication oils.



DSI is a verified AAMA 2604-05 and AAMA 2605-05 compliant coating applicator as accredited by the American Architectural Manufacturing Association. Our powder coatings are custom blended from a Super Durable Polyester TGIC (Triglycidylisocyanurate) resin base using premium pigmentation to meet AAMA 2604-05 specifications. Our AAMA 2605 is a fluorocarbon polymer resin system.

11-STEP POWDER COATING PROCESS



STEP #8: A 200 MPH air blast removes water drops from the pre-treated product.

STEP #9: A convection oven completes the dry-off process.



STEP #10: Powder application is automated. Compressed process air is dried to -35°F Dew Point for superior adhesion and aesthetics.

STEP #11: The final step of the powder coating process is the cure oven where the powder coating gels and bonds to the aluminum.



Parts are not touched by human hands during the pre-treat, dry-off, application, and cure process to maintain ultimate cleanliness of parts to be coated.

Ten pre-treat system titration checks twice per shift maintain system parameters and ten QC checks are completed every hour on product coming off the production line.



The powder booth contains powder coating overspray with no emissions to the surrounding environment.



- SPECIFICATIONS -

- 3000 SERIES -

Styles:	3131	3132	3141	3142	3220	3230	3233	3240	3243
Fence Heights:									
36"	◆	◆				◆	◆		
42"	◆	◆				◆	◆		
48"	◆	◆			§	◆	◆		
§55"						◆	◆		
60"	◆	◆				◆	◆		
72"			◆	◆				◆	◆
Section Length:									
6' Centers	◆	◆	◆	◆	◆	◆	◆	◆	◆
Standard Posts:									
2" x 2" (.060")	◆	◆			◆	◆	◆		
2" x 2" (.090")			◆	◆				◆	◆
Heavy Duty Posts:									
2" x 2" (.090")	◆	◆			◆	◆	◆		
Gate Posts:									
2" x 2" (.060") w/Inserts = .310" Wall	◆	◆			◆	◆	◆		
2" x 2" (.090") w/Inserts = .270" Wall	◆	◆	◆	◆	◆	◆	◆	◆	◆
4" x 4" (.125")	◆	◆	◆	◆	◆	◆	◆	◆	◆
6" x 6" (.185")	◆	◆	◆	◆	◆	◆	◆	◆	◆
Post Caps:									
Flat (Standard) 2", 4", 6"	◆	◆	◆	◆	◆	◆	◆	◆	◆
Ball (Optional) 2", 4"	◆	◆	◆	◆	◆	◆	◆	◆	◆
Rails:									
1 1/8" (.065") w x 1" (.085") h	◆	◆	◆	◆	◆	◆	◆	◆	◆
Pickets:									
5/8" x 5/8" (.045")	◆	◆	◆	◆	◆	◆	◆	◆	◆
Picket Spacing:									
3.792" Between Pickets	◆	◆	◆	◆	◆	◆	◆	◆	◆
Finial Option:									
Triad & Quad	◆	◆						◆	◆
Section Options:									
Ring Kit	◆	◆	◆	◆		◆			
Short Picket Option w/Spear	◆	◆	◆	◆					
Short Picket Option w/Finial	◆	◆	◆	◆					
Short Picket Option w/Flat Top						◆	◆	◆	◆

- 4000 SERIES -

Styles:	4131	4132	4220	4230	4233
Fence Heights:					
48"	◆	◆		◆	◆
§48 1/2"			◆		
§54"			◆	◆	◆
60"	◆	◆		◆	◆
72"	◆	◆		◆	◆
Section Length:					
8' Centers	◆	◆	◆	◆	◆
Standard Posts:					
2 1/2" x 2 1/2" (.065")	◆	◆	◆	◆	◆
Heavy Duty Posts:					
2 1/2" x 2 1/2" (.090")	◆	◆	◆	◆	◆
2 1/2" x 2 1/2" (.125")	◆	◆	◆	◆	◆
Gate Posts:					
2 1/2" x 2 1/2" (.065") w/Inserts = .190" Wall	◆	◆	◆	◆	◆
4" x 4" (.125")	◆	◆	◆	◆	◆
6" x 6" (.185")	◆	◆	◆	◆	◆
Post Caps:					
Flat (Standard) 2 1/2", 4", 6"	◆	◆	◆	◆	◆
Ball (Optional) 2 1/2", 4"	◆	◆	◆	◆	◆
Rails:					
1 1/4" (.070") w x 1 1/2" (.110") h	◆	◆	◆	◆	◆
Pickets:					
3/4" x 3/4" (.053")	◆	◆	◆	◆	◆
Picket Spacing:					
3.963" Between Pickets	◆	◆	◆	◆	◆
Finial Option:					
Triad & Quad	◆	◆			◆
Section Options:					
Bracketed System	◆	◆	◆	◆	◆
Routed System	◆	◆	◆	◆	◆
Ring Kit	◆	◆		◆	
Short Picket Option w/Spear	◆	◆			
Short Picket Option w/Finial	◆	◆			
Short Picket Option w/Flat Top				◆	◆

- 5000 SERIES -

Styles:	5131	5132	5141	5142	5220	5230	5233	5240	5243
Fence Heights:									
48"	◆	◆				◆	◆		
54"	◆	◆			§				
§55"						◆	◆		
60"	◆	◆				◆	◆		
72"	◆	◆				◆	◆		
84"			◆	◆				◆	◆
96"			◆	◆				◆	◆
Section Length:									
8' Centers	◆	◆	◆	◆	◆	◆	◆	◆	◆
Standard Posts:									
2 1/2" x 2 1/2" (.090")	◆	◆			◆	◆	◆		
2 1/2" x 2 1/2" (.125")			◆	◆				◆	◆
Heavy Duty Posts:									
2 1/2" x 2 1/2" (.125")	◆	◆			◆	◆	◆		
Gate Posts:									
2 1/2" x 2 1/2" (.125")	◆	◆	◆	◆	◆	◆	◆	◆	◆
4" x 4" (.125")	◆	◆	◆	◆	◆	◆	◆	◆	◆
6" x 6" (.185")	◆	◆	◆	◆	◆	◆	◆	◆	◆
Post Caps:									
Flat (Standard) 2 1/2", 4", 6"	◆	◆	◆	◆	◆	◆	◆	◆	◆
Ball (Optional) 2 1/2", 4"	◆	◆	◆	◆	◆	◆	◆	◆	◆
Rails:									
1 1/2" (.070") w x 1 1/2" (.095") h	◆	◆	◆	◆	◆	◆	◆	◆	◆
Pickets:									
1" x 1" (.062")	◆	◆	◆	◆	◆	◆	◆	◆	◆
Picket Spacing:									
3.750" Between Pickets	◆	◆	◆	◆	◆	◆	◆	◆	◆
Finial Option:									
Triad & Quad	◆	◆	◆	◆				◆	◆
Section Options:									
Ring Kit	◆	◆	◆	◆		◆			
Short Picket Option w/Spear	◆	◆	◆	◆					
Short Picket Option w/Finial	◆	◆	◆	◆					
Short Picket Option w/Flat Top								◆	◆

§ Meets National Pool Code Requirements for Height and Spacing. Check Local Pool Code Requirements.

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